

### SECTION: 1. Product and company identification

#### 1.1. Product identifier

Product form	: Substance
Substance name	: Ethylene
Chemical name	: Ethylene
CAS-No.	: 74-85-1
Formula	: C <sub>2</sub> H <sub>4</sub>
Other means of identification	: Ethene, Acetene, Olefiant Gas, refrigerant gas R1150

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture	: Industrial and professional use
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#### 1.3. Details of the supplier of the safety data sheet

Linde Inc.  
10 Riverview Drive  
Danbury, CT 06810-6268, USA  
www.lindeus.com

Electronics gas products 1-800-932-0624 or 1-908-329-9700  
Linde Inc. 1-844-44LINDE (1-844-445-4633)

For additional product information contact your local customer service.

#### 1.4. Emergency telephone number

Emergency number	: Onsite Emergency: 1-800-645-4633
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CHEMTREC, 24 hr/day 7 days/week  
— Within USA: 1-800-424-9300, Outside USA: 001-703-527-3887  
(collect calls accepted, Contract 17729)

### SECTION 2: Hazard identification

#### 2.1. Classification of the substance or mixture

##### GHS-US classification

Flam. Gas 1	H220
Press. Gas (Liq.)	H280
STOT SE 3	H336
Aquatic Acute 3	H402

#### 2.2. Label elements

##### GHS US labelling

Hazard pictograms (GHS US)



Signal word (GHS US)

: Danger

Hazard statements (GHS US)

: H220 - EXTREMELY FLAMMABLE GAS  
H280 - CONTAINS GAS UNDER PRESSURE; MAY EXPLODE IF HEATED  
H336 - MAY CAUSE DROWSINESS OR DIZZINESS  
H402 - HARMFUL TO AQUATIC LIFE  
CGA-HG01 - MAY CAUSE FROSTBITE.  
CGA-HG04 - MAY FORM EXPLOSIVE MIXTURES WITH AIR

Precautionary statements (GHS US)

: P202 - Do not handle until all safety precautions have been read and understood.  
P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
P261 - Avoid breathing gas

# Ethylene

## Safety Data Sheet LIND-P054

This SDS conforms to U.S. Code of Federal Regulations 29 CFR 1910.1200, Hazard Communication.  
Issue date: 03/23/2017 Revision date: 03/25/2022 Supersedes: 01/27/2021 Version: 2.1

P262 - Do not get in eyes, on skin, or on clothing.  
P271+P403 - Use and store only outdoors or in a well-ventilated place.  
P273 - Avoid release to the environment.  
P280 - Wear protective gloves/protective clothing/eye protection/face protection.  
P377 - LEAKING GAS FIRE: Do not extinguish, unless leak can be stopped safely.  
P381 - Eliminate all ignition sources if safe to do so.  
P501 - Dispose of contents/container in accordance with container Supplier/owner instructions  
P304+P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
P312 - Call a poison center/doctor if you feel unwell  
P302, P336, P315 - IF ON SKIN: Thaw frosted parts with lukewarm water. Do not rub affected area. Get immediate medical advice/attention.  
CGA-PG05 - Use a back flow preventive device in the piping.  
CGA-PG12 - Do not open valve until connected to equipment prepared for use.  
CGA-PG06 - Close valve after each use and when empty.  
CGA-PG10 - Use only with equipment rated for cylinder pressure.  
CGA-PG11 - Never put cylinders into unventilated areas of passenger vehicles.  
CGA-PG02 - Protect from sunlight when ambient temperature exceeds 52°C (125°F).

### 2.3. Other hazards

Other hazards which do not result in classification : Asphyxiant in high concentrations.

### 2.4. Unknown acute toxicity (GHS US)

Not applicable

## SECTION 3: Composition/information on ingredients

### 3.1. Substances

Name	Product identifier	%
Ethylene (Main constituent)	(CAS-No.) 74-85-1	100

### 3.2. Mixtures

Not applicable

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

First-aid measures after inhalation : Remove to fresh air and keep at rest in a position comfortable for breathing. If not breathing, give artificial respiration. If breathing is difficult, trained personnel should give oxygen. Call a physician.

First-aid measures after skin contact : The liquid may cause frostbite. For exposure to liquid, immediately warm frostbite area with warm water not to exceed 105°F (41°C). Water temperature should be tolerable to normal skin. Maintain skin warming for at least 15 minutes or until normal coloring and sensation have returned to the affected area. In case of massive exposure, remove clothing while showering with warm water. Seek medical evaluation and treatment as soon as possible.

First-aid measures after eye contact : Immediately flush eyes thoroughly with water for at least 15 minutes. Hold the eyelids open and away from the eyeballs to ensure that all surfaces are flushed thoroughly. Contact an ophthalmologist immediately.

First-aid measures after ingestion : Ingestion is not considered a potential route of exposure.

### 4.2. Most important symptoms and effects, both acute and delayed

No additional information available

### 4.3. Indication of any immediate medical attention and special treatment needed

None. Obtain medical assistance.

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

Suitable extinguishing media : Carbon dioxide, Dry chemical, Water spray or fog.

### 5.2. Special hazards arising from the substance or mixture

- Fire hazard : **EXTREMELY FLAMMABLE GAS.** If venting or leaking gas catches fire, do not extinguish flames. Flammable vapors may spread from leak, creating an explosive reignition hazard. Vapors can be ignited by pilot lights, other flames, smoking, sparks, heaters, electrical equipment, static discharge, or other ignition sources at locations distant from product handling point. Explosive atmospheres may linger. Before entering an area, especially a confined area, check the atmosphere with an appropriate device.
- Explosion hazard : **EXTREMELY FLAMMABLE GAS.** Forms explosive mixtures with air and oxidizing agents.
- Reactivity : No reactivity hazard other than the effects described in sub-sections below.

### 5.3. Advice for firefighters

- Firefighting instructions : **Danger: FLAMMABLE LIQUID AND VAPOR.** Evacuate all personnel from danger area. Use self-contained breathing apparatus. Immediately cool surrounding containers with water spray from maximum distance, taking care not to extinguish flames. Avoid spreading burning liquid with water. Remove ignition sources if safe to do so. If flames are accidentally extinguished, explosive reignition may occur. Reduce vapors with fine water spray or fog. Stop flow of liquid if safe to do so, while continuing cooling water spray. Remove all containers from area of fire if safe to do so. Allow fire to burn out. On-site fire brigades must comply with their provincial and local fire code instructions.
- Special protective equipment for fire fighters : Standard protective clothing and equipment (Self Contained Breathing Apparatus) for fire fighters.
- Other information : Containers are equipped with a pressure relief device. (Exceptions may exist where authorized by TC.).

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

- General measures : **Danger: Flammable, liquefied gas.** FORMS EXPLOSIVE MIXTURES WITH AIR. Immediately evacuate all personnel from danger area. Use self-contained breathing apparatus where needed. Remove all sources of ignition if safe to do so. Reduce vapors with fog or fine water spray, taking care not to spread liquid with water. Shut off flow if safe to do so. Ventilate area or move container to a well-ventilated area. Flammable vapors may spread from leak and could explode if reignited by sparks or flames. Explosive atmospheres may linger. Before entering area, especially confined areas, check atmosphere with an appropriate device.

#### 6.1.1. For non-emergency personnel

No additional information available

#### 6.1.2. For emergency responders

No additional information available

### 6.2. Environmental precautions

Try to stop release. Reduce vapour with fog or fine water spray. Prevent waste from contaminating the surrounding environment. Prevent soil and water pollution. Dispose of contents/container in accordance with container supplier/owner instructions.

### 6.3. Methods and material for containment and cleaning up

No additional information available

### 6.4. Reference to other sections

See also sections 8 and 13.

### SECTION 7: Handling and storage

#### 7.1. Precautions for safe handling

- Precautions for safe handling : Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use only non-sparking tools. Use only explosion-proof equipment.
- Wear leather safety gloves and safety shoes when handling cylinders. Protect containers from physical damage; do not drag, roll, slide or drop. While moving cylinder, always keep in place removable valve cover. Never attempt to lift a cylinder by its cap; the cap is intended solely to protect the valve. When moving cylinders, even for short distances, use a cart (trolley, hand truck, etc.) designed to transport cylinders. Never insert an object (e.g. wrench, screwdriver, pry bar) into cap openings; doing so may damage the valve and cause a leak. Use an adjustable strap wrench to remove over-tight or rusted caps. Slowly open the valve. If the valve is hard to open, discontinue use and contact your supplier. Close the container valve after each use; keep closed even when empty. Never apply flame or localized heat directly to any part of the container. High temperatures may damage the container and could cause the pressure relief device to fail prematurely, venting the container contents. For other precautions in using this product, see section 16.

#### 7.2. Conditions for safe storage, including any incompatibilities

- Storage conditions : Store only where temperature will not exceed 125°F (52°C). Post "No Smoking/No Open Flames" signs in storage and use areas. There must be no sources of ignition. Separate packages and protect against potential fire and/or explosion damage following appropriate codes and requirements (e.g. NFPA 30, NFPA 55, NFPA 70, and/or NFPA 221 in the U.S.) or according to requirements determined by the Authority Having Jurisdiction (AHJ). Always secure containers upright to keep them from falling or being knocked over. Install valve protection cap, if provided, firmly in place by hand when the container is not in use. Store full and empty containers separately. Use a first-in, first-out inventory system to prevent storing full containers for long periods. For other precautions in using this product, see section 16.

**OTHER PRECAUTIONS FOR HANDLING, STORAGE, AND USE:** When handling product under pressure, use piping and equipment adequately designed to withstand the pressures to be encountered. Never work on a pressurized system. Use a back flow preventive device in the piping. Gases can cause rapid suffocation because of oxygen deficiency; store and use with adequate ventilation. If a leak occurs, close the container valve and blow down the system in a safe and environmentally correct manner in compliance with all international, federal/national, state/provincial, and local laws; then repair the leak. Never place a container where it may become part of an electrical circuit.

#### 7.3. Specific end use(s)

None.

### SECTION 8: Exposure controls/personal protection

#### 8.1. Control parameters

Ethylene (74-85-1)		
ACGIH	ACGIH OEL TWA [ppm]	200 ppm
ACGIH	Remark (ACGIH)	Asphyxia
USA OSHA	Not established	

#### 8.2. Exposure controls

- Appropriate engineering controls : Use an explosion-proof local exhaust system. Local exhaust and general ventilation must be adequate to meet exposure standards. MECHANICAL (GENERAL): **Inadequate - Use only in a closed system.** Use explosion proof equipment and lighting.
- Eye protection : Wear safety glasses when handling cylinders; vapor-proof goggles and a face shield during cylinder changeout or whenever contact with product is possible. Select eye protection in accordance with OSHA 29 CFR 1910.133.
- Skin and body protection : Wear metatarsal shoes and work gloves for cylinder handling, and protective clothing where needed. Wear appropriate chemical gloves during cylinder changeout or wherever contact with product is possible.

Respiratory protection	: When workplace conditions warrant respirator use, follow a respiratory protection program that meets or exceeds the requirements of the appropriate Health and Safety Regulations. Use an air-supplied or air-purifying cartridge if the action level is exceeded. Ensure that the respirator has the appropriate protection factor for the exposure level. If cartridge type respirators are used, the cartridge must be appropriate for the chemical exposure. For emergencies or instances with unknown exposure levels, use a self-contained breathing apparatus (SCBA). Self contained breathing apparatus (SCBA) or positive pressure airline with mask are to be used in oxygen-deficient atmospheres.
Thermal hazard protection	: Wear cold insulating gloves when transfilling or breaking transfer connections.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	: Gas
Appearance	: Colourless gas.
Molecular mass	: 28 g/mol
Colour	: Colourless.
Odour	: Sweetish.
Odour threshold	: No data available
pH	: Not applicable.
Relative evaporation rate (butylacetate=1)	: No data available
Relative evaporation rate (ether=1)	: Not applicable.
Melting point	: -169 °C
Freezing point	: No data available
Boiling point	: -102.4 °C (at 700 mmHg)
Flash point	: -136.1 °C TCC
Critical temperature	: 9.6 °C
Auto-ignition temperature	: 450 °C
Decomposition temperature	: No data available
Flammability (solid, gas)	: 2.7 – 36 vol %
Vapour pressure	: Not applicable.
Critical pressure	: 5041 kPa
Relative vapour density at 20 °C	: No data available
Relative density	: 0.57
Density	: 0.974 g/cm <sup>3</sup> (at 15 °C)
Relative gas density	: 0.975
Solubility	: Water: 130 mg/l
Partition coefficient n-octanol/water (Log Pow)	: 1.13
Partition coefficient n-octanol/water (Log Kow)	: Not applicable.
Viscosity, kinematic	: Not applicable.
Viscosity, dynamic	: Not applicable.
Explosive properties	: Not applicable.
Oxidizing properties	: None.
Explosive limits	: No data available

### 9.2. Other information

Gas group	: Press. Gas (Liq.)
Additional information	: None.

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

No reactivity hazard other than the effects described in sub-sections below.

### 10.2. Chemical stability

Stable under normal conditions.

### 10.3. Possibility of hazardous reactions

May occur.

### 10.4. Conditions to avoid

May decompose violently at high temperature and/or pressure or in the presence of a catalyst.

### 10.5. Incompatible materials

Oxidizing agents. Halogens. Halogenated compounds. Chlorine. Acids. Aluminium chloride.

### 10.6. Hazardous decomposition products

Thermal decomposition may produce : Carbon dioxide. Carbon monoxide.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified  
 Acute toxicity (dermal) : Not classified  
 Acute toxicity (inhalation) : Not classified

Skin corrosion/irritation : Not classified  
 pH: Not applicable.  
 Serious eye damage/irritation : Not classified  
 pH: Not applicable.  
 Respiratory or skin sensitisation : Not classified  
 Germ cell mutagenicity : Not classified  
 Carcinogenicity : Not classified

#### Ethylene (74-85-1)

IARC group	3 - Not classifiable
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Reproductive toxicity : Not classified  
 STOT-single exposure : MAY CAUSE DROWSINESS OR DIZZINESS.  
 STOT-repeated exposure : Not classified  
 Aspiration hazard : Not classified

## SECTION 12: Ecological information

### 12.1. Toxicity

Ecology - general : No known ecological damage caused by this product.

### 12.2. Persistence and degradability

#### Ethylene (74-85-1)

Persistence and degradability	The substance is readily biodegradable. Unlikely to persist.
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### 12.3. Bioaccumulative potential

#### Ethylene (74-85-1)

BCF - Fish [1]	4 – 4.6
Partition coefficient n-octanol/water (Log Pow)	1.13
Partition coefficient n-octanol/water (Log Kow)	Not applicable.
Bioaccumulative potential	Not expected to bioaccumulate due to the low log Kow (log Kow < 4). See section 9.

### 12.4. Mobility in soil

Ethylene (74-85-1)	
Mobility in soil	No data available.
Ecology - soil	Because of its high volatility, the product is unlikely to cause ground or water pollution.

### 12.5. Other adverse effects

Effect on the ozone layer	: None.
Effect on global warming	: No known effects from this product.

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

Product/Packaging disposal recommendations	: Do not attempt to dispose of residual or unused quantities. Return container to supplier.
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## SECTION 14: Transport information

In accordance with DOT

Transport document description (DOT)	: UN1962 Ethylene, 2.1
UN-No.(DOT)	: UN1962
Proper Shipping Name (DOT)	: Ethylene
Class (DOT)	: 2.1 - Class 2.1 - Flammable gas 49 CFR 173.115
Hazard labels (DOT)	: 2.1 - Flammable gas



### Additional information

Emergency Response Guide (ERG) Number	: 116P
Other information	: No supplementary information available.
Special transport precautions	: Avoid transport on vehicles where the load space is not separated from the driver's compartment. Ensure vehicle driver is aware of the potential hazards of the load and knows what to do in the event of an accident or an emergency. Before transporting product containers: - Ensure there is adequate ventilation. - Ensure that containers are firmly secured. - Ensure valve is closed and not leaking. - Ensure valve outlet cap nut or plug (where provided) is correctly fitted. - Ensure valve protection device (where provided) is correctly fitted.

### Transport by sea

UN-No. (IMDG)	: 1962
Proper Shipping Name (IMDG)	: ETHYLENE
Class (IMDG)	: 2 - Gases
Division (IMDG)	: 2.1 - Flammable gases
EmS-No. (1)	: F-D
MFAG-No	: 116P
EmS-No. (2)	: S-U

### Air transport

UN-No. (IATA)	: 1962
Proper Shipping Name (IATA)	: Ethylene
Class (IATA)	: 2 - Gases
Civil Aeronautics Law	: Gases under pressure/Gases flammable under pressure(Hazardous materials notice Appended Table 1 Article 194 of the Enforcement Regulations)

### SECTION 15: Regulatory information

#### 15.1. US Federal regulations

Ethylene (74-85-1)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Subject to reporting requirements of United States SARA Section 313	
SARA Section 311/312 Hazard Classes	Immediate (acute) health hazard Sudden release of pressure hazard Fire hazard
SARA Section 313 - Emission Reporting	1 %

All components of this product are listed, or excluded from listing, on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory.

#### 15.2. International regulations

##### CANADA

Ethylene (74-85-1)
Listed on the Canadian DSL (Domestic Substances List)

##### EU-Regulations

Ethylene (74-85-1)
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

#### 15.2.2. National regulations

Ethylene (74-85-1)
Listed introduction on Australian Industrial Chemicals Introduction Scheme (AICIS Inventory)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the Japanese ENCS (Existing New Chemical Substances) inventory
Listed on the Japanese ISHL (Industrial Safety and Health Law)
Listed on KECL/KECI (Korean Existing Chemicals Inventory)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)
Listed on INSQ (Mexican National Inventory of Chemical Substances)
Listed on the TCSI (Taiwan Chemical Substance Inventory)

#### 15.3. US State regulations

Ethylene(74-85-1)	
U.S. - California - Proposition 65 - Carcinogens List	No
U.S. - California - Proposition 65 - Developmental Toxicity	No
U.S. - California - Proposition 65 - Reproductive Toxicity - Female	No
U.S. - California - Proposition 65 - Reproductive Toxicity - Male	No
State or local regulations	U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List U.S. - Pennsylvania - RTK (Right to Know) List

# Ethylene

## Safety Data Sheet LIND-P054

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### SECTION 16: Other information

**Other information**

: When you mix two or more chemicals, you can create additional, unexpected hazards. Obtain and evaluate the safety information for each component before you produce the mixture. Consult an industrial hygienist or other trained person when you evaluate the end product. Before using any plastics, confirm their compatibility with this product.

Linde asks users of this product to study this SDS and become aware of the product hazards and safety information. To promote safe use of this product, a user should (1) notify employees, agents, and contractors of the information in this SDS and of any other known product hazards and safety information, (2) furnish this information to each purchaser of the product, and (3) ask each purchaser to notify its employees and customers of the product hazards and safety information.

The opinions expressed herein are those of qualified experts within Linde Inc. We believe that the information contained herein is current as of the date of this Safety Data Sheet. Since the use of this information and the conditions of use are not within the control of Linde Inc, it is the user's obligation to determine the conditions of safe use of the product.

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**Revision date**

: 03/25/2022

**NFPA health hazard**

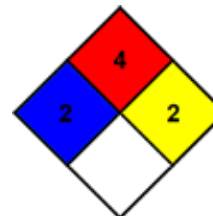
: 2 - Materials that, under emergency conditions, can cause temporary incapacitation or residual injury.

**NFPA fire hazard**

: 4 - Materials that rapidly or completely vaporize at atmospheric pressure and normal ambient temperature or that are readily dispersed in air and burn readily.

**NFPA instability**

: 2 - Materials that readily undergo violent chemical change at elevated temperatures and pressures.



SDS US (GHS HazCom 2012) - Linde 2022

*This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.*